CLAIMS

What is claimed is:

- 1. An apparatus for cutting and stacking rolls of sod comprising:
 - a wheeled chassis for traversing a sod field;
 - a horizontal cutting mechanism for cutting a plurality of sod strips;
 - an accumulator configured to hold the plurality of sod strips;
- a sod roller configured to roll the sod strips prior to transferring the sod to the accumulator;
- a conveyor configured to transfer sod from the cutting mechanism to the accumulator; and
- a robotic arm configured to lift the plurality of sod strips from the accumulator to a sod storage location.
- 2. The apparatus according to Claim 1 wherein the accumulator is a segmented conveyor.
- 3. The apparatus according to Claim 1 wherein the accumulator comprises a retractable portion which allows an operator to return a rejected sod roll to the sod field.
- 4. The apparatus according to Claim 3 further comprising a ramp disposed below the retractable portion.

- 5. The apparatus according to Claim 3 wherein the robotic arm comprises a horizontal pick-up head having a plurality of gripper modules, each gripper module configured to engage a separate individual sod roll.
- 6. The apparatus according to Claim 5 wherein each gripper module comprises a pair of engageable fingers, the engageable fingers being configured to be rotatably positioned to engage a roll of sod positioned in the accumulator.
- 7. The apparatus according to Claim 6 wherein the fingers are coupled to a gripper actuator, the gripper actuator having an extended position whereby the fingers are rotated into a position below a concave stripper.
- 8. The apparatus according to Claim 6 wherein the fingers are coupled so as to cause the fingers to engage the separate sod rolls simultaneously.
- 9. The apparatus according to Claim 6 wherein the horizontal pick-up head has a separator mechanism configured to cause movement of at least one gripper module with respect to another gripper module.
- 10. The apparatus according to Claim 6 further comprising a controller configured to regulate the movement of the robotic arm.

- 11. The apparatus according to Claim 10 wherein the robotic arm is hydraulically driven and the controller is configured to control at least one hydraulic valve.
- 12. The apparatus according to Claim 10 wherein the controller is electronically coupled and configured to control the gripper modules.
- 13. The apparatus according to Claim 10 wherein the controller is coupled to a plurality of actuators which are configured to keep the horizontal pick-up head horizontal.
- 14. The apparatus according to Claim 10 further comprising a pair of forks configured to support a pallet in the sod storage location, said controller configured to control the movement of the forks from the first pallet location to a second pallet location.
- 15. The sod harvester for removing sod from a sod field and placing rolled sod into a pyramidal stack comprising:
- a wheel to chassis having a sod storage location configured to support the skid;
- a robotic arm coupled to the chassis, said robotic arm having a horizontal pick-up head, the horizontal pick-up head having a plurality of gripper modules, each gripper module configured to simultaneously engage a sod roll.

- 16. The sod harvester according to Claim 15 wherein the robotic arm is configured to simultaneously move the plurality of rolls of sod from in an accumulator to the palletized skid.
- 17. The sod harvester according to Claim 16 further comprising a horizontal cutting mechanism configured to cut sod into strips.
- 18. The sod harvester according to Claim 17 further comprising a conveyor disposed between the horizontal cutting mechanism and the accumulator.
- 19. The sod harvester according to Claim 18 further comprising a means for rolling sod strips.
- 20. The sod harvester according to Claim 19 further comprising a mechanism configured to transfer the sod from the conveyor to the accumulator.
- 21. The mechanism according to Claim 20 wherein the accumulator is a segmented, indexed conveyor.

- 22. The mechanism according to Claim 21 wherein the accumulator further comprises a retractor mechanism which retracts a portion of the accumulator from a first position to a second position, and wherein a sod roll will drop to the sod field when the portion of the accumulator is in its first position.
- 23. A numerically-controlled robotic manipulator arm mounted to a sod harvester, comprising:

two segments pivotally attached to one another;

one segment rotatably attached to a fixed base on the mobile vehicle; and

the second segment rotatably attached to a pick-up head, said pickup head being capable of picking up, holding, and releasing sod rolls, said numeric controls being programmable for a variety of stacking configurations.

- 24. A robotic arm for transporting a plurality of sod rolls comprising:a base;
- a first member rotatably coupled to the base at the first member proximal end;
- a second member rotatably coupled to the base at a second member proximal end;
- a first linkage member rotatably coupled to a first distal end of the first member and rotatably coupled to a second distal end of the second member;
- a third member rotatably coupled to the first linkage at a third member proximal end;
- a fourth member rotatably coupled to the first linkage at a fourth member proximal end;
- a second linkage rotatably coupled to the third member at the third member distal end, the linkage being rotatably coupled to the fourth member at the fourth member distal end; and
- a horizontal head member having a plurality of grippers, each gripper having at least one pair of retractable fingers.
- 25. The robotic arm according to Claim 24, further comprising a first actuator disposed between the base and the first member, and a second actuator disposed between the first member and the third member.

- 26. The robotic arm according to Claim 24 wherein each gripper comprises a gripper actuator coupled to the pair of fingers.
- 27. The robotic arm according to Claim 24 wherein each gripper further has a concave stripper disposed between the fingers.
- 28. The robotic arm according to Claim 24 wherein all the fingers are configured so as to actuate simultaneously.
- 29. The robotic arm according to Claim 24 wherein the horizontal head member comprises a support frame rotatably coupled to the second linkage and an actuator coupled between the frame and the second linkage which is configured to maintain a predetermined angle between the frame and the vehicle.